

# ALIGNED methodology



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# ALIGNED

CONSTRUCTION - PULP AND PAPER - WOODWORKING - TEXTILE - BIO-CHEMICALS.

**Aligning Life Cycle Assessment methods and bio-based sectors for improved environmental performance**



Funded by the  
European Union

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# ALIGNED PROJECT



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*14 Scientific + industrial partners*

# About

**ALIGNED** will advance the scientific field of Life Cycle Assessment (LCA) and collaborate with industries and representatives from five bio-based sectors:

<https://alignedproject.eu>



CONSTRUCTION



WOODWORKING



PULP AND  
PAPER



TEXTILE



BIO-CHEMICALS

The models and tools developed in ALIGNED will allow the performance of high-quality assessment studies across the bio-based sectors, with industrial relevance and interoperability. This is made possible by the iterative application and improvement of the new and harmonised models and tools in five specific cases of biobased industrial technologies (TRL 2-6), one for each sector.



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# Project objectives

1

Improve, harmonize, and align LCA methodology for the assessment of bio-based industries covering environmental and socioeconomic aspects.

2

Demonstrate the power of the methodology on five specific technology development cases in industries within these sectors, to improve their environmental performance.

3

Inform, involve, and empower all relevant stakeholders, enabling an efficient methodological uptake and practice improvement to support a sustainable growth of the bio-based sector in Europe.



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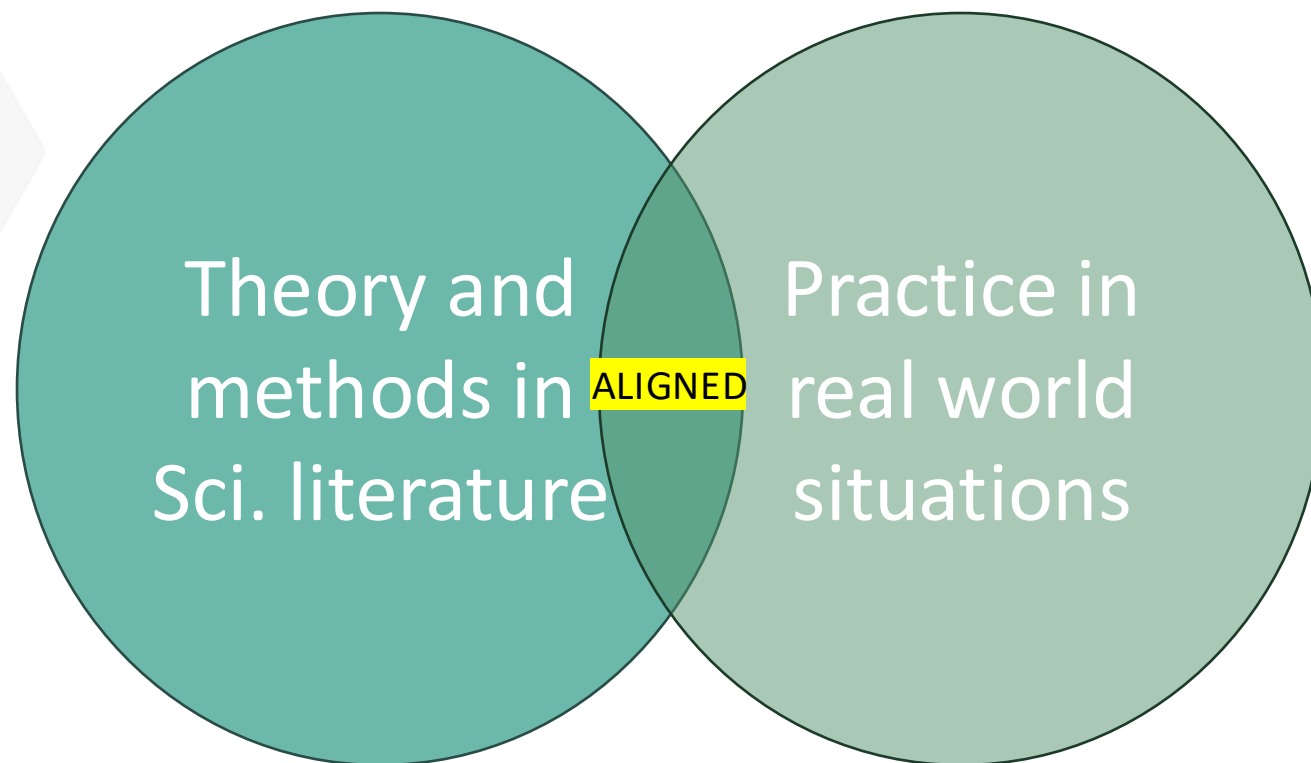
# ALIGNED FRAMEWORK



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# ALIGNED: a scientific framework

- Based on best available science selected and harmonised
- Including approaches, methods, and tools
- Openly available
- Applied and tested in the case studies of the project
- Applicable across five sectors



# Scope

Following ISO phases:

- **LCI**: A method for generating **dynamic background systems for prospective LCA**
- **G&S, LCI**: A method for **identification of market constraints**. A method for **time and space-dependent carbon accounting** (uptake and release) to return mass balanced carbon inventories.
- **LCIA**: Methods and **characterization factors for dynamic assessment of climate change** and assessment of **biodiversity** impacts.
- **Interp**: Methods for **uncertainty and sensitivity analysis** in bio-based sectors.
- **Interp**: A method for **socio-economic assessment** in bio-based sectors.



# Where

<https://zenodo.org/communities/aligned-he/>

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## ALIGNED Project - Aligning Life Cycle Assessment methods and bio-based sectors for improved environmental performance



<https://alignedproject.eu/> Project Aalborg University ,  
Biomass Technology Group (Netherlands) ,  
Norwegian University of Science and Technology , University of Antwerp ,  
Institut National des Sciences Appliquées de Toulouse



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March 20, 2024 (1.0)

Project deliverable

Open

**ALIGNED D1.2 – Description of scientific methods (Task 1.5 Framework for socio-economic assessment)**



# USING THE FRAMEWORK: AN EXAMPLE



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# (Example)

## Problem: how to inventory carbon flows?

- Bio-based products have different lifetimes and end of lives
- Carbon uptake and release at different points in time
- The impact of carbon uptake and release depends on the timing
- “A **dynamic** LCA approach allows for a consistent assessment of the impact, through time, of all GHG emissions (positive) and sequestration (negative)” (Levasseur et al., 2013, 2010)
- Feedstock (e.g., wood) comes from different plantations with different rotation times
- Current plantation LC inventories not dynamic and not diverse
- What are the dynamics of carbon uptake and emissions in biobased products?
- How can we make a LCA inventory that considers these dynamics accurately?
- Will this LCA model improve the assessment of biobased products?

Levasseur, A., Lesage, P., Margni, M., Deschênes, L., Samson, R., 2010. Considering time in LCA: Dynamic LCA and its application to global warming impact assessments. Environ. Sci. Technol. 44, 3169–3174. <https://doi.org/10.1021/es9030003>

Levasseur, A., Lesage, P., Margni, M., Samson, R., 2013. Biogenic Carbon and Temporary Storage Addressed with Dynamic Life Cycle Assessment. J. Ind. Ecol. 17, 117–128. <https://doi.org/10.1111/j.1530-9290.2012.00503.x>

# (Example)

## Time and space-dependent carbon accounting

- Starting point in carbon flux model (De Rosa et al. 2017, 2019)
  - Calculates time-dependent material and carbon flows for forest plantation
  - Above / below ground carbon pools included
  - Can be parameterized to good extent
  - Originally limited to two species
- Advancements during the project
  - Improved model interface (Excel-based) did initial testing, fixed bugs, extended data basis
  - Expanded EU species coverage
  - Optimized import in LCA software (SimaPro, Brightway)
  - Model any type of wood product from virgin (unconstrained) plantation.
- Intended application area:
  - LCA of wood-based products in woodworking, construction, pulp & paper, biochemicals

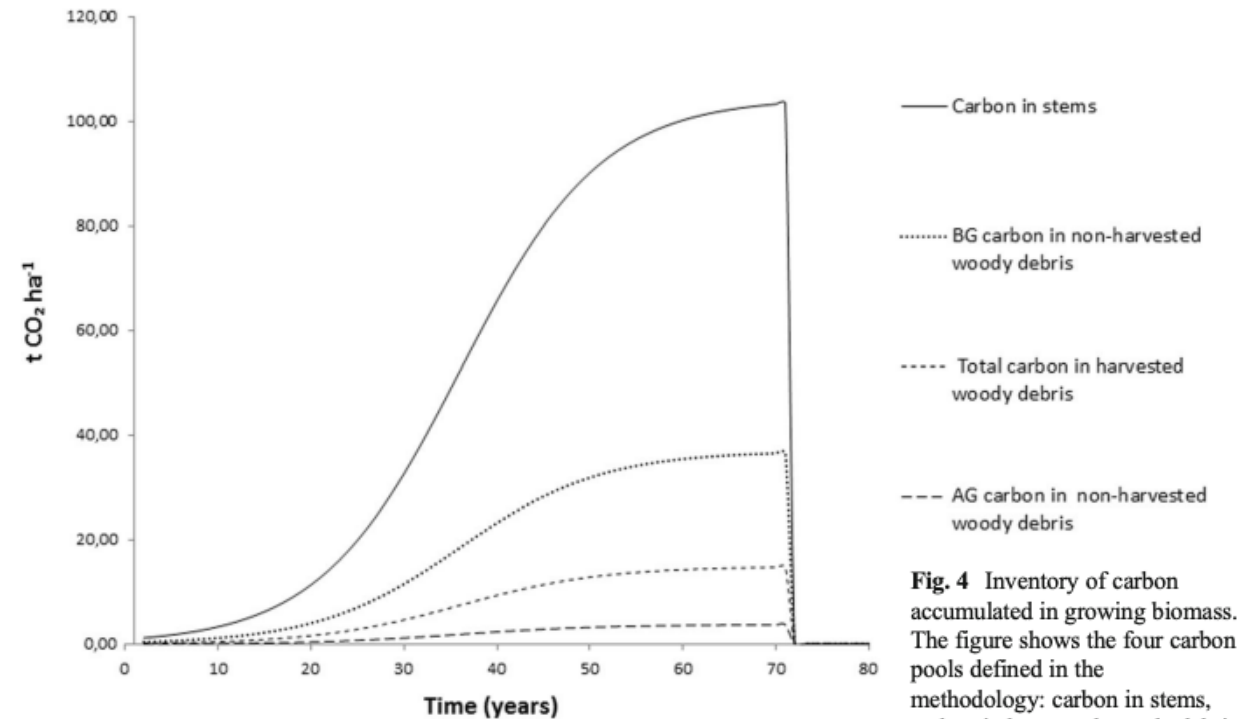
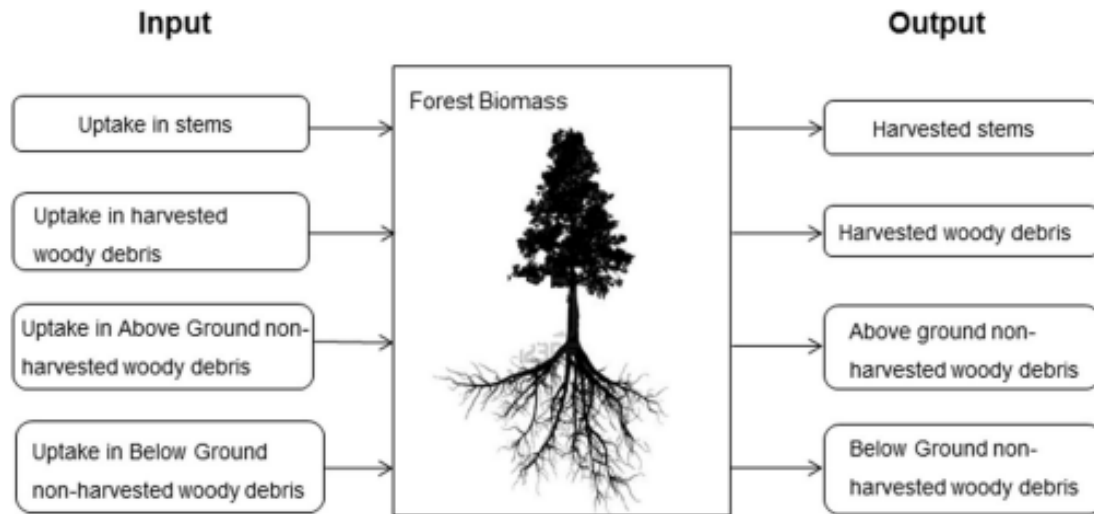
De Rosa, M., Pizzol, M., Schmidt, J., 2018. How methodological choices affect LCA climate impact results: the case of structural timber. Int. J. Life Cycle Assess. 23, 147–158. <https://doi.org/10.1007/s11367-017-1312-0>

De Rosa, M., Schmidt, J., Brandão, M., Pizzol, M., 2017. A flexible parametric model for a balanced account of forest carbon fluxes in LCA. Int. J. Life Cycle Assess. 22, 172–184. <https://doi.org/10.1007/s11367-016-1148-z>

# (Example)

## Time and space-dependent carbon accounting

- Examples of model input, output, and new data



**Fig. 4** Inventory of carbon accumulated in growing biomass. The figure shows the four carbon pools defined in the methodology: carbon in stems, carbon in harvested woody debris and carbon in non-harvested aboveground (AG) and belowground (BG) woody debris



(Example)

# Methods for foreground life cycle inventory (dynamic carbon)

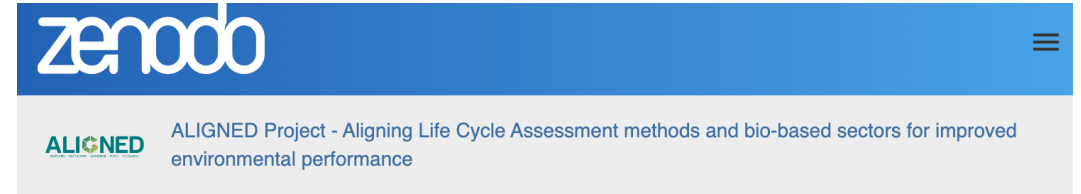
Dataset overview of biomass types

LCA Carbon Flux emissions model

Tutorial for dynamic carbon flux modelling of forest  
plantation

Carbon Flux model validation data

Carbon Flux model validation



Published March 20, 2024 | Version 1.0

Project deliverable Open

**ALIGNED D1.2 Description of scientific methods (Task 1.2 Framework for foreground life cycle inventory of bio-based sectors - Dynamic carbon accounting)**

Lancz, Kira<sup>1</sup> ; Nørgaard Bollesen, Karen<sup>1</sup>; Pizzol, Massimo<sup>1</sup>

Show affiliations

**Project manager:** Stakenaite, Dalia<sup>2</sup>

**Project member:** Tschulkow, Maxim<sup>1</sup>

Show affiliations

**Methods for foreground life cycle inventory**

# ALL ALIGNED METHODS



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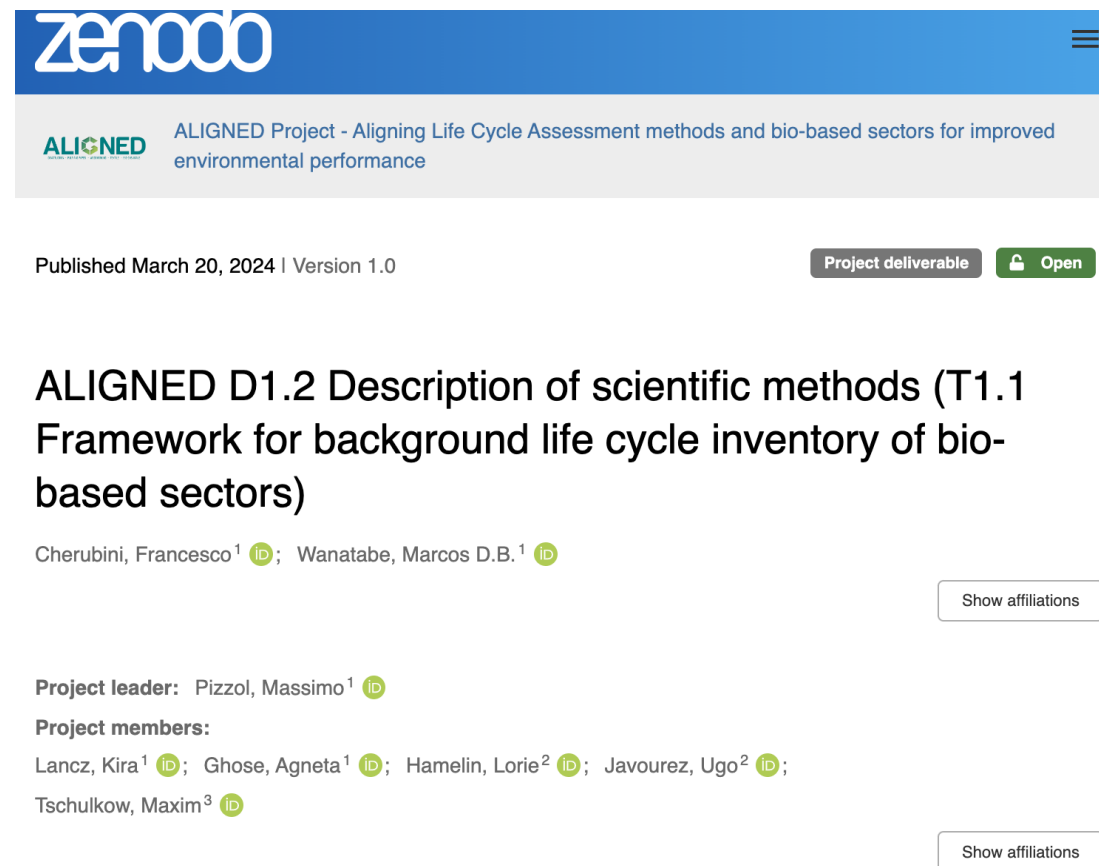
# Methods for background life cycle inventory

**Model description** for background life cycle inventory of bio-based sectors

**Tutorial** for generating background life cycle inventories, Tier 1 (attributional and consequential)

**Tutorial** for generating background life cycle inventories, Tier 2 (attributional and consequential)

**Example** of the foreground inventory format to be modified by the user (an excel file)



The screenshot shows the Zenodo project page for the 'ALIGNED Project'. The header includes the Zenodo logo and a blue navigation bar. Below the header, the project title 'ALIGNED Project - Aligning Life Cycle Assessment methods and bio-based sectors for improved environmental performance' is displayed. The project is published on March 20, 2024, and is version 1.0. It is marked as a 'Project deliverable' and is 'Open'. The main title of the dataset is 'ALIGNED D1.2 Description of scientific methods (T1.1 Framework for background life cycle inventory of bio-based sectors)'. The authors listed are Cherubini, Francesco<sup>1</sup> and Wanatabe, Marcos D.B.<sup>1</sup>. The project leader is Pizzol, Massimo<sup>1</sup>. The project members are Lancz, Kira<sup>1</sup>; Ghose, Agneta<sup>1</sup>; Hamelin, Lorie<sup>2</sup>; Javourez, Ugo<sup>2</sup>; and Tschulkow, Maxim<sup>3</sup>. There are two 'Show affiliations' buttons.

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ALIGNED Project - Aligning Life Cycle Assessment methods and bio-based sectors for improved environmental performance

Published March 20, 2024 | Version 1.0

Project deliverable Open

ALIGNED D1.2 Description of scientific methods (T1.1 Framework for background life cycle inventory of bio-based sectors)

Cherubini, Francesco<sup>1</sup> ID; Wanatabe, Marcos D.B.<sup>1</sup> ID

Show affiliations

Project leader: Pizzol, Massimo<sup>1</sup> ID

Project members:

Lancz, Kira<sup>1</sup> ID; Ghose, Agneta<sup>1</sup> ID; Hamelin, Lorie<sup>2</sup> ID; Javourez, Ugo<sup>2</sup> ID; Tschulkow, Maxim<sup>3</sup> ID

Show affiliations

Methods for background life cycle inventory

# Methods for foreground life cycle inventory (constraints to biomass)

Method for modelling constraints to biomass availability

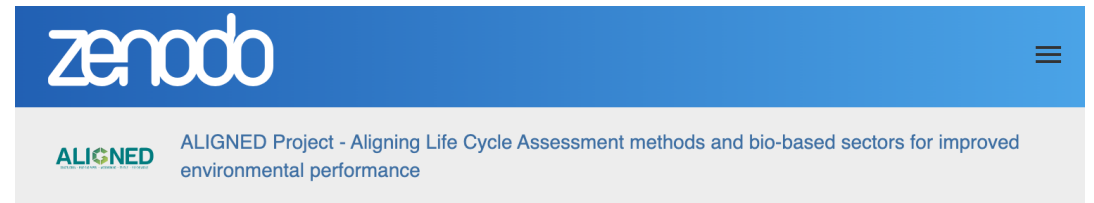
Screening and comparison of data sources to calculate market mix

Comparison data sources (.xlsx file)

Modelling a market mix from FAOSTAT data

Code for implementation of calculations for marginal mix  
(.xlsx, .py, .pynb .html and .R files)

Datasets used for market mix calculation analyses (.csv files)



Published March 21, 2024 | Version 1.0

Project deliverable Open

## ALIGNED D1.2 Description of scientific methods (Task 1.2 Framework for foreground life cycle inventory of bio-based sectors - Constraints to biomass availability)

Pizzol, Massimo<sup>1</sup>; Ghose, Agneta<sup>1</sup>; Nørgaard Bollesen, Karen<sup>1</sup>

Show affiliations

### Project members:

Watanabe, Marcos D B<sup>1</sup>; Spekreijse, Jurjen<sup>2</sup>

Rinke Dias de Souza, Nariê<sup>1</sup>; Davidis, Bas<sup>2</sup>; Løkke, Søren<sup>3</sup>

Show affiliations

Methods for foreground life cycle inventory



# Methods for foreground life cycle inventory (Data template)

**Guide** for structuring and sharing LCI data

**Explainer** to understanding the ALIGNED LCI data template

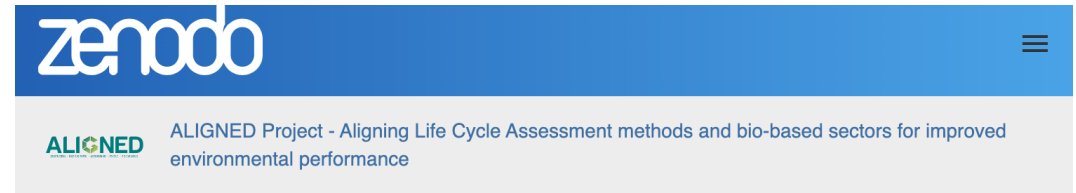
ALIGNED LCI **template** (.xlsx file)

ALIGNED LCI template example with **data** (.xlsx file and .csv files)

GLAD metadata **template** (.xlsx file)

**Data import** notebook (.ipynb and html files)

**Importer** for life cycle inventory data (.py file)



Published March 20, 2024 | Version 1.0

Project deliverable

Open

**ALIGNED D1.2 Description of scientific methods (Task 1.2 Framework for foreground life cycle inventory of bio-based sectors - LCI data template)**

Pizzol, Massimo<sup>1</sup> ; Ghose, Agneta<sup>1</sup> ; Lancz, Kira<sup>1</sup>

Show affiliations

**Project manager:** Stakenaite, Dalia<sup>2</sup>

**Project member:** Watanabe, Marcos D. B.<sup>1</sup>

Show affiliations

Methods for foreground life cycle inventory

# Methods for foreground life cycle inventory (dynamic carbon)

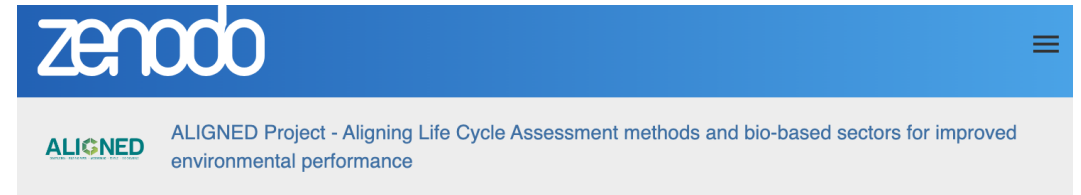
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Carbon Flux model validation



Published March 20, 2024 | Version 1.0

Project deliverable Open

**ALIGNED D1.2 Description of scientific methods (Task 1.2 Framework for foreground life cycle inventory of bio-based sectors - Dynamic carbon accounting)**

Lancz, Kira<sup>1</sup> ; Nørgaard Bollesen, Karen<sup>1</sup>; Pizzol, Massimo<sup>1</sup>

Show affiliations

**Project manager:** Stakenaite, Dalia<sup>2</sup>

**Project member:** Tschulkow, Maxim<sup>1</sup>

Show affiliations

**Methods for foreground life cycle inventory**

# Methods for Life Cycle Impact Assessment


**Guide** on the Life Cycle Impact Assessment (LCIA) for bio-based products – Climate change and – Biodiversity

**Tool** for deriving dynamic characterization factors for climate change

**Tutorial** on including time-dependencies in the estimation of climate change midpoint scores of bio-based productions

**Dataset** with the Biodiversity characterization factors

**Tutorial** to import biodiversity characterization factors (.ipynb and html files)



The screenshot shows the Zenodo project page for the ALIGNED project. The header features the Zenodo logo and the project title "ALIGNED Project - Aligning Life Cycle Assessment methods and bio-based sectors for improved environmental performance". Below the header, it states "Published March 20, 2024 | Version 1.0" and includes buttons for "Project deliverable" and "Open". The main title of the project is "ALIGNED D1.2 Description of scientific methods (T1.3 Framework for Life Cycle Impact Assessment)". The authors listed are Hamelin, Lorie<sup>1</sup>; Javourez, Ugo<sup>1</sup>; and Arbault, Damien<sup>1</sup>. There are buttons for "Show affiliations" and "Open". Below the authors, the project leader is listed as Pizzol, Massimo<sup>1</sup>, and the project manager as Stakenaite, Dalia<sup>1</sup>. The project members are Ghose, Agneta<sup>1</sup>; Lancz, Kira<sup>1</sup>; and Wanatabe, Marcos D.B.<sup>2</sup>. There is another "Show affiliations" button at the bottom.



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**ALIGNED D1.2 Description of scientific methods (T1.3 Framework for Life Cycle Impact Assessment)**

Hamelin, Lorie<sup>1</sup> ; Javourez, Ugo<sup>1</sup> ; Arbault, Damien<sup>1</sup> 

Show affiliations

**Project leader:** Pizzol, Massimo<sup>1</sup> 

**Project manager:** Stakenaite, Dalia<sup>1</sup>

**Project members:**

Ghose, Agneta<sup>1</sup> ; Lancz, Kira<sup>1</sup> ; Wanatabe, Marcos D.B.<sup>2</sup> 

Show affiliations

Methods for Life Cycle Impact Assessment

# Methods for handling uncertainty

**Guide** on the appraisal of uncertainty in the LCA of bio-based products

**Calculators** (.xlsx file) for uncertainty using pedigree matrix, uncertainty estimates from measurement data, sensitivity ration, analytical error propagation

**Tutorial** (.ipynb and .html files) for assessment of model uncertainty, comparative Monte Carlo simulation, One at Time (OAT) sensitivity analysis, Global Sensitivity Analysis (GSA) using correlation and with FAST method



The screenshot shows the Zenodo project page for 'ALIGNED D1.2 Description of scientific methods (Task 1.4 Framework for interpreting uncertainty)'. The page has a blue header with the Zenodo logo and a navigation menu. Below the header, there is a section for the 'ALIGNED' project, which is described as 'ALIGNING Life Cycle Assessment methods and bio-based sectors for improved environmental performance'. The project is published on March 20, 2024, and is version 1.0. It is marked as a 'Project deliverable' and is 'Open'. The title of the project is 'ALIGNED D1.2 Description of scientific methods (Task 1.4 Framework for interpreting uncertainty)'. The authors listed are Pizzol, Massimo<sup>1</sup>; Watanabe, Marcos D. B.<sup>2</sup>; Tschulkow, Maxim<sup>3</sup>; Javourez, Ugo<sup>4</sup>. There are buttons for 'Show affiliations' next to the authors. The project manager is Stakenaite, Dalia<sup>3</sup>. The project members are Dias de Souza, Nariê Rinke<sup>1</sup>; Spekrijse, Jurjen<sup>2</sup>. There is another 'Show affiliations' button next to the project members. The title 'Methods for handling uncertainty' is displayed at the bottom of the project page.

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Project deliverable Open

**ALIGNED D1.2 Description of scientific methods (Task 1.4 Framework for interpreting uncertainty)**

Pizzol, Massimo<sup>1</sup>; Watanabe, Marcos D. B.<sup>2</sup>; Tschulkow, Maxim<sup>3</sup>; Javourez, Ugo<sup>4</sup>

Show affiliations

Project manager: Stakenaite, Dalia<sup>3</sup>

Project members: Dias de Souza, Nariê Rinke<sup>1</sup>; Spekrijse, Jurjen<sup>2</sup>

Show affiliations

**Methods for handling uncertainty**



# Methods for socio-economic assessment

**Model description** for techno-economic assessment for technologies within the bio-based sectors



**Tool** for techno-economic assessment (.xlsx file)

**Model description** for the quantification of social indicators within the bio-based sectors

**Tool** for the quantification of social indicators (.xlsx file)


**Model description** for Stochastic multi-criteria decision analysis

**Tool** for stochastic multi-criteria decision analysis (.xlsx file)




ALIGNED Project - Aligning Life Cycle Assessment methods and bio-based sectors for improved environmental performance


Published March 20, 2024 | Version 1.0

Project deliverable  Open

## ALIGNED D1.2 – Description of scientific methods (Task 1.5 Framework for socio-economic assessment)





Tschulkow, Maxim<sup>1</sup> 

Show affiliations

**Project leader:** Pizzol, Massimo<sup>1</sup> 

**Project manager:** Stakenaite, Dalia<sup>1</sup>

**Project members:**

Lancz, Kira<sup>1</sup> ; Van Passel, Steven<sup>2</sup> ; Davidis, Bas<sup>3</sup> ; Løkke, Søren<sup>1</sup> 

Show affiliations

### Methods for socio-economic assessment

# ALIGNED CASE STUDIES



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# WP2-6, 9 case studies in five bio-based sectors

- Currently applying the framework on 5 cases (until March 2025)
- Evaluate real world environmental improvements
- Evaluate effectiveness of the methods
- Further method refinement based on feedback

Sector	Partners involved (WPL + industrial partners)	Subfield and location	Short summary of the case study
Construction	INSAT, KING (WP2)	Insulation, Netherlands	<ul style="list-style-type: none"> <li>Bio-based phenolic foams used as insulation materials. Phenol replaced by lignin and phenol fully replaced by bio-based oil</li> <li>New mechanical recycling process</li> </ul>
Woodworking	ANTW, FOR (WP3)	Chemical treatment, Netherlands	<ul style="list-style-type: none"> <li>Use alternative wood-working feedstocks such as untreated, treated, and painted timber for façade applications.</li> <li>New types of fencing applications</li> </ul>
Bio-based textiles	BTG, UTEX, CENT (WP4)	Work clothing, Belgium	<ul style="list-style-type: none"> <li>Recycling of work clothing containing both polyester and cotton fibres</li> <li>Valorisation of waste cotton fibres from shredding</li> </ul>
Pulp and paper	AAU, BLOOM (WP5)	Lignin products, Switzerland	<ul style="list-style-type: none"> <li>Biorefinery focusing on lignin valorization using aldehyde assisted fractionation to produce multiple products such as lignin polymers, oligomers, cellulose.</li> </ul>
Bio-based chemicals	NTNU, OLEON (WP6) A4F (WP9)	Oleochemicals, France Microalgae, Portugal	<ul style="list-style-type: none"> <li>Impact of different vegetable oil use in the production of consumer products.</li> <li>Impact of different improvements for energy and water savings in the production of microalgal-based biochemicals</li> </ul>





# CONCLUSIONS



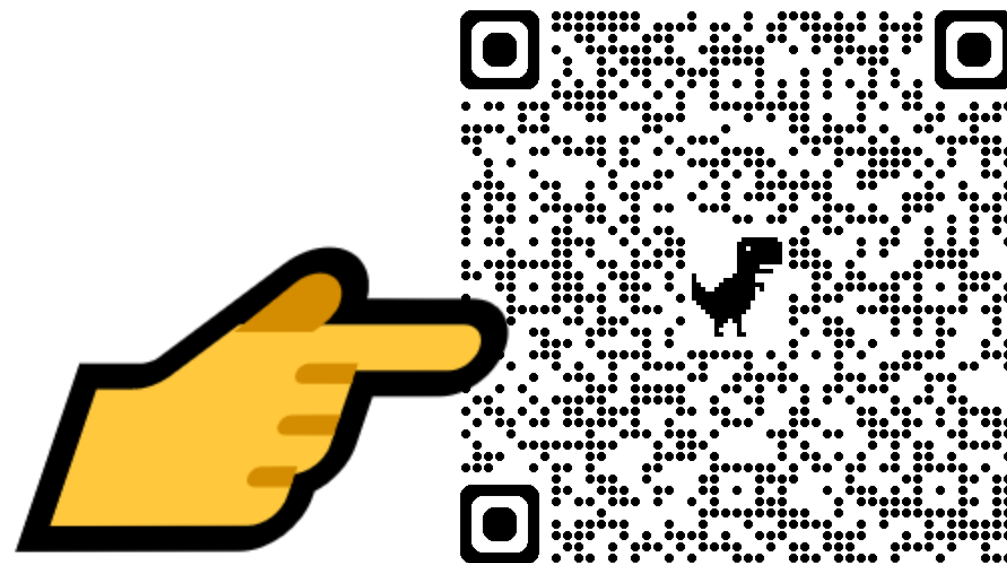
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# Concluding remarks

- Our methods are open here – you are welcome to try them on your case study

<https://zenodo.org/communities/aligned-he/>

- ...and we would like to hear from you afterwards
- ***Help us improving the ALIGNED tools: [provide a feedback on your user experience](#)***



# THANK YOU

Massimo Pizzol  
[massimo@plan.aau.dk](mailto:massimo@plan.aau.dk)



# ALIGNED

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